

# FACING CLINKER & BRICKS



## ABOUT US

We, the ABC Klinker Group, are a family-owned business in the brick and tile industry in Germany and can look back on around 130 years of experience. Today, our ABC Klinker Group is in the fifth generation and manufactures various brick products at six locations in Germany. Our product portfolio includes facing bricks, brick slips, ceramic facades, clay pavers, clinker roof tiles and floor ceramics.

## SUSTAINABILITY

We produce sustainable natural building materials as environmentally friendly as possible. For this reason, we focus on low energy consumption in production with gentle, efficient use of resources and low material consumption.

The natural slate clay of the Tecklenburger Land forms the basic material of our ABC products - a valuable, genuine natural product!

## VISIT OUR SHOWROOM „RINGOFEN“ IN HÖRSTEL

In our showroom, the Ringofen, Dornierstr. 11 in Hörstel, we offer you numerous suggestions and various possibilities for your house construction. For an individual consultation we are available Monday to Friday from 08.30 am to 05.30 pm and Saturday from 09.00 am to 01.00 pm. For an appointment, you can reach us by phone at +49 (0) 54 59 / 93 43 11 or by e-mail at [ausstellung@abc-klinker.de](mailto:ausstellung@abc-klinker.de).



### Features of our products



Frost-resistant



Weatherproof



Environmentally friendly



Fire behavior: euroclass A1



Water absorption  $\leq 6\%$



Standardized

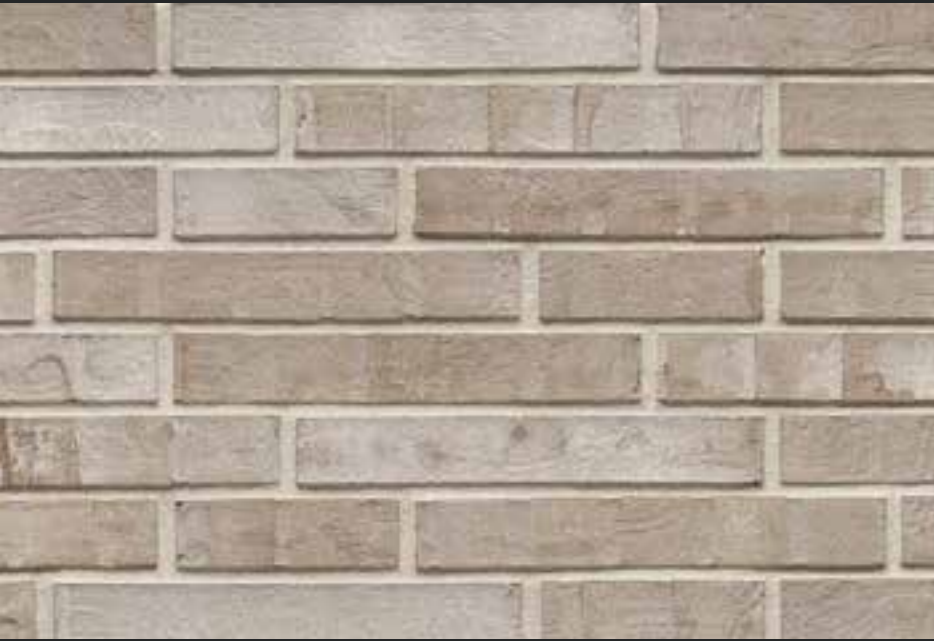


Colourfast



Graffiti removable





### aquaterra Salinagrau

NF
  DF
  MF 290
  LF 365



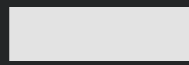
aquaterra Salinagrau, LF



aquaterra Salinagrau, NF

Variations in colour, play of colours and proportions may be possible due to production/printing reasons. aquaterra Longformats in 365 mm x 52 mm and 365 mm x 40 mm available.

# aquaterra Smart



NF

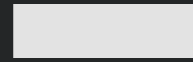


Variations in colour, play of colours and proportions may be possible due to production/printing reasons. aquaterra Longformats in 365 mm x 52 mm and 365 mm x 40 mm available.

aquaterra Smart, NF | Photo: Feldhausarchitekten



aquaterra Cavograu Kohle



NF



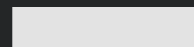
aquaterra Cavograu Kohle, NF



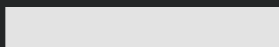
### aquaterra Colima



NF



DF

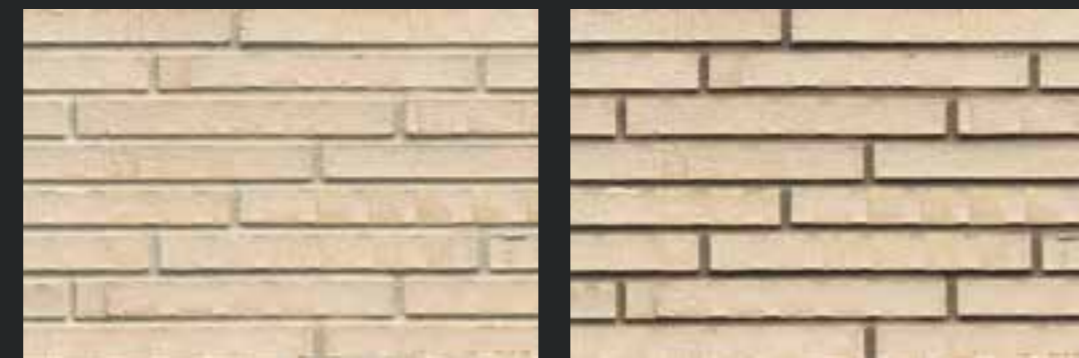
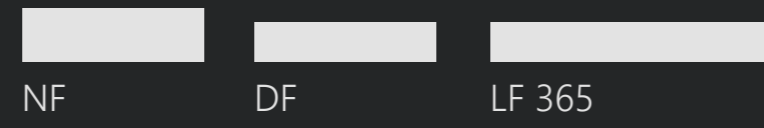


LF 365



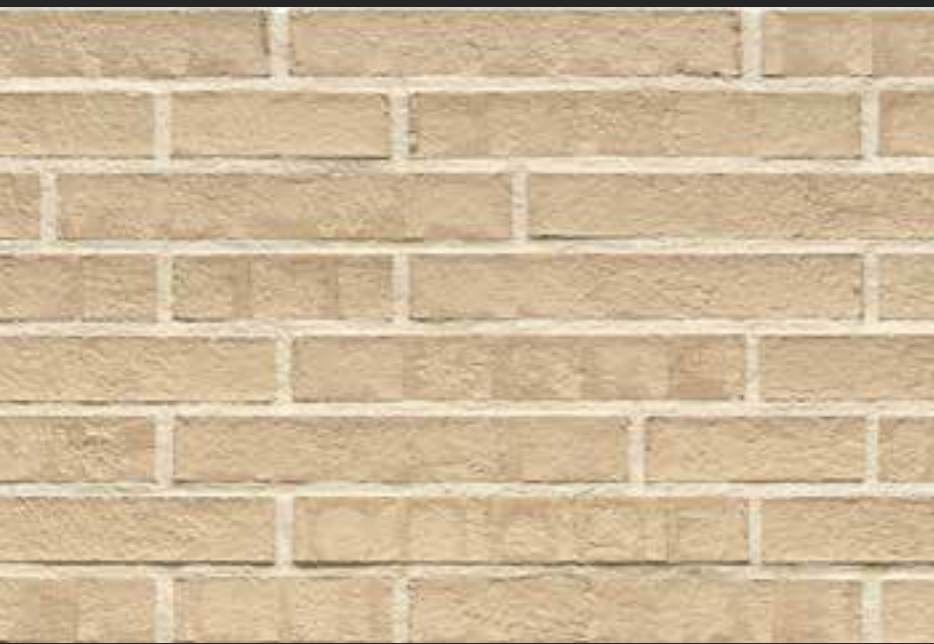
aquaterra Colima, LF | St. Otergus house, Stadtlohn | Photo: Kruse Medien GmbH

aquaterra Caldera weiß geschlämmt

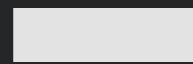


Variations in colour, play of colours and proportions may be possible due to production/printing reasons. aquaterra Longformats in 365 mm x 52 mm and 365 mm x 40 mm available.

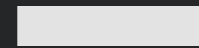
aquaterra Caldera white elutriated, LF | Jugendstipark, Munich | Photo: Fotoatelier Bernhard



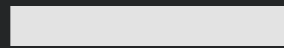
### aquaterra Lichtecker



NF



DF



LF 365



aquaterra Lichtecker, DF | Colruyt Group, Halle in Belgium





aquaterra Stromboli



NF



aquaterra Feuerberg



NF



DF



LF 365



Variations in colour, play of colours and proportions may be possible due to production/printing reasons. aquaterra Longformats in 365 mm x 52 mm and 365 mm x 40 mm available.



aquaterra Feuerberg, DF | Photo: Ependiller+Gnegel Designer



aquaterra Ätnagrau



NF



aquaterra Rauchscharz



NF



DF



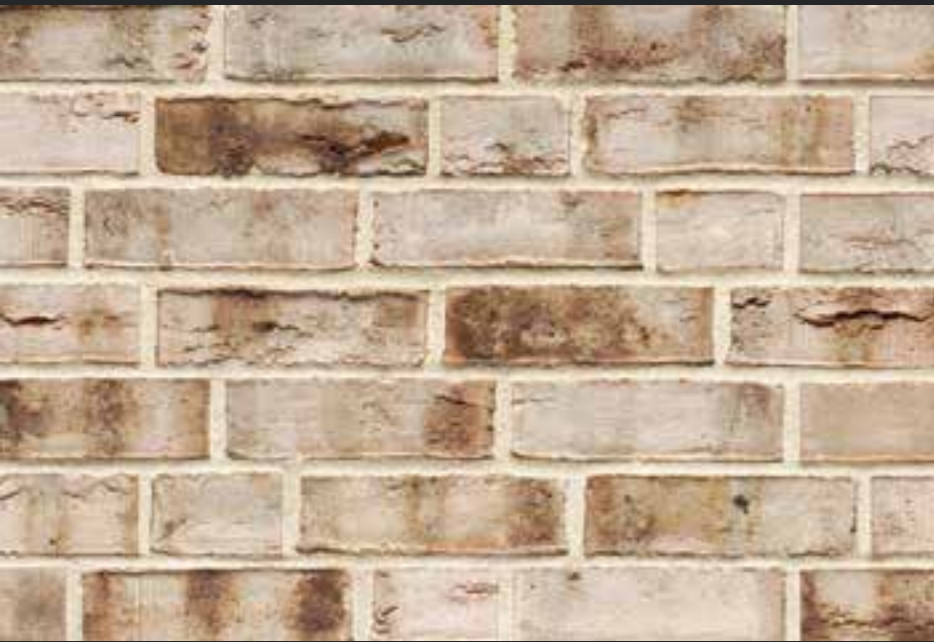
LF 365



Variations in colour, play of colours and proportions may be possible due to production/printing reasons. aquaterra Longformats in 365 mm x 52 mm and 365 mm x 40 mm available.

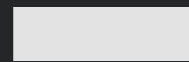


aquaterra Rauchscharz, DF | Dreieckshafen, Münster | Photo: Roland Borgmann Fotografie

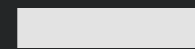


### Manufactura® Helsinki

waterstruck



NF



DF\*

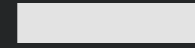


### Manufactura® Stockholm

waterstruck



NF



DF\*



Manufactura® Stockholm, DF | Logistics centre Ernsting's family, Coesfeld | Photo: Esendiller+Gnegel Designer

Variations in colour, play of colours and proportions may be possible due to production/printing reasons. Sortings marked with \* can only be produced for the object sector if larger quantities are purchased. If you have any questions, please do not hesitate to contact us.



## Manufactura® Westfalen ziegelrot

waterstruck



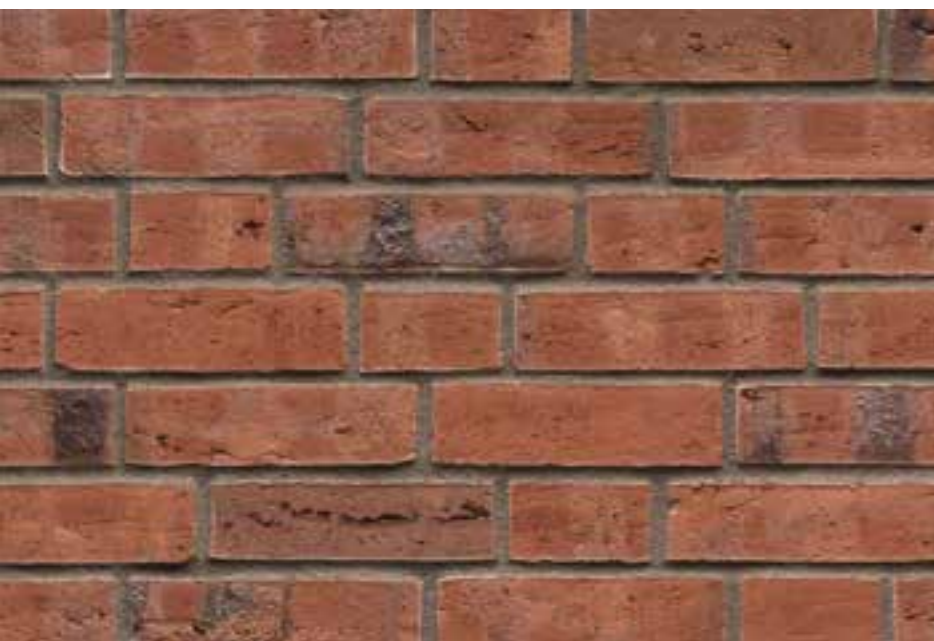
NF



DF\*



RF 250



## Manufactura® Westfalen rot Kohlebrand

waterstruck



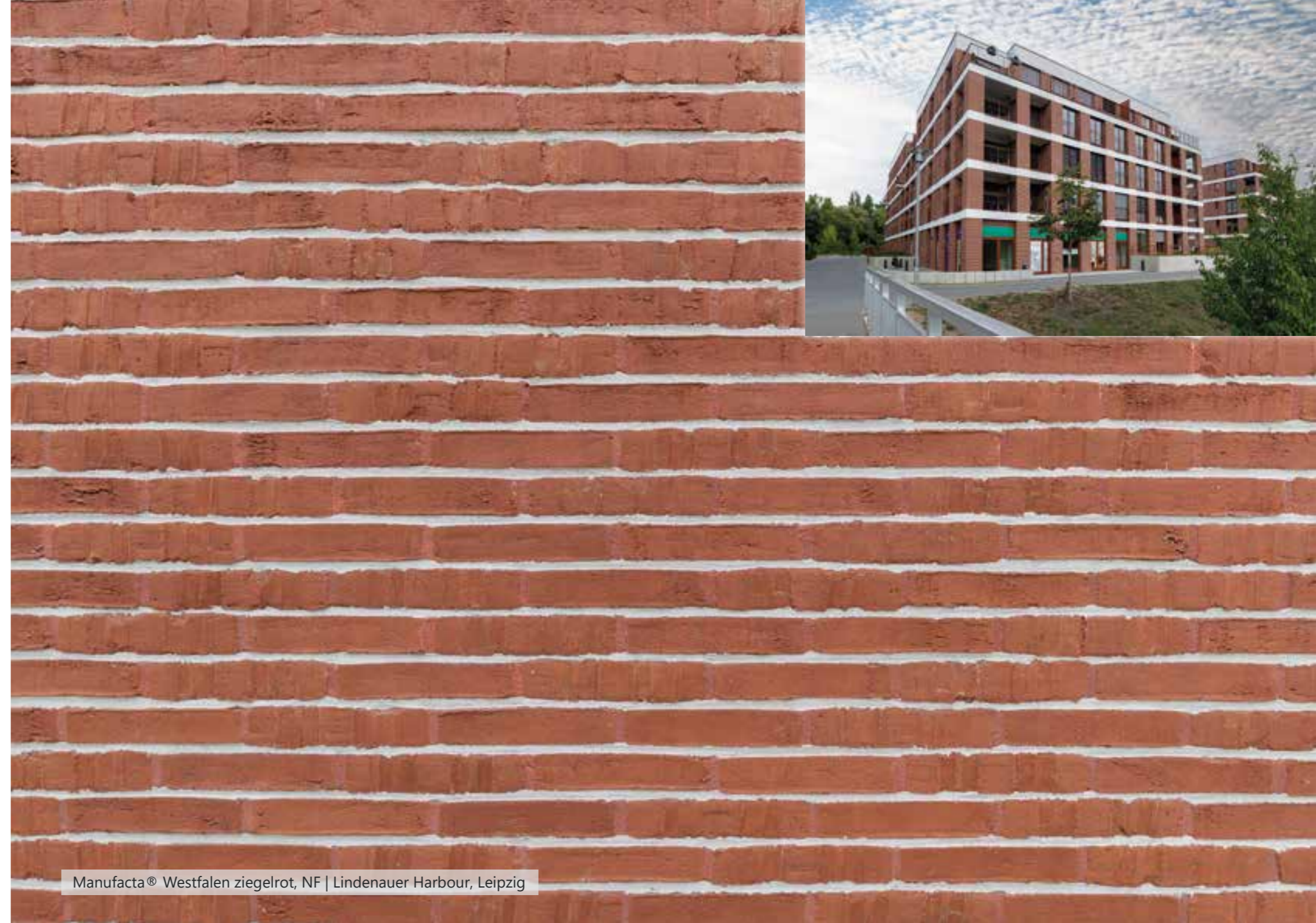
NF



DF\*



RF 250



Manufactura® Westfalen ziegelrot, NF | Lindenauer Harbour, Leipzig



### Manufactura® Stavanger coal

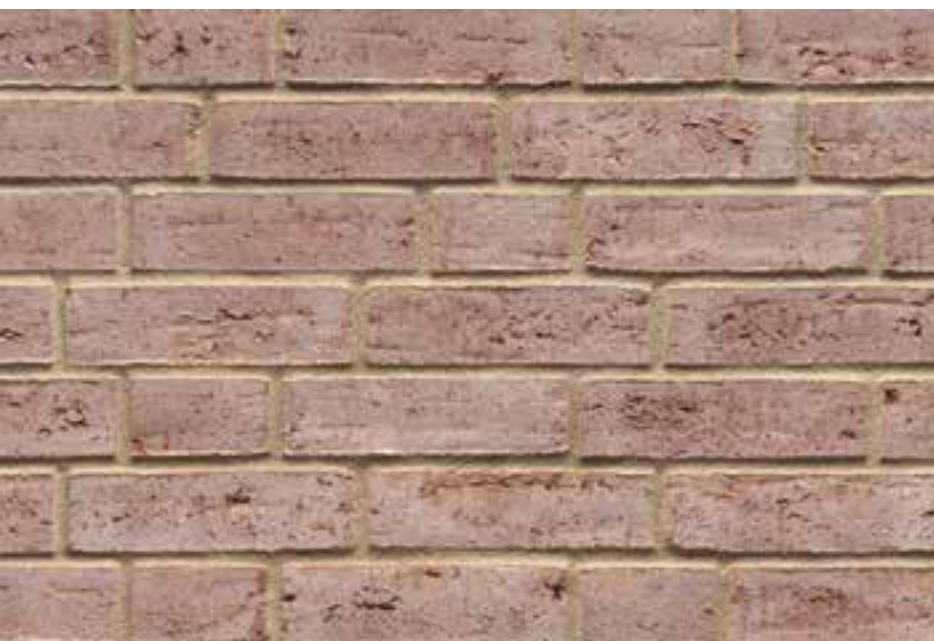
waterstruck + reverse facing



NF



DF\*



### Manufactura® Stavanger

waterstruck



NF



DF\*



Variations in colour, play of colours and proportions may be possible due to production/printing reasons. Sortings marked with \* can only be produced for the object sector if larger quantities are purchased. If you have any questions, please do not hesitate to contact us.

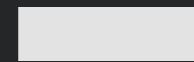


Manufactura® Stavanger, NF | Residential area FRML, Münster



## Stendal beige-white

structure

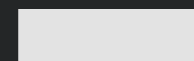


NF



## Cornbrash-Sandstein

smooth



NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.

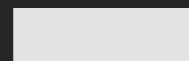


Cornbrash-Sandstein, NF



### aspero Dover

---



NF

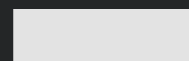


DF



### aspero Calais

---



NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



aspero Dover, NF | Local court Werl



### Brandenburg red varicoloured

smooth



NF



DF



### Helgoland red smelted

hademarscher



NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



Brandenburg red varicoloured, NF | Shopping mall, Oldenbourg | Photo: Esendiller+Gnegel Designer





### Wittenburg coal with sinter-smelting

smooth



NF



OF



### Wittenburg coal with sinter-smelting

waterstruck



NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



Wittenburg coal with sinter-smelting, smooth, NF | Arning Bau, Steinfurt



### Schleswig blue varicoloured coal

Hamburg reverse facing



NF



DF



### Holstein brown-blue coal

Hamburg reverse facing



NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons. Longformats in 490 mm x 71 mm and 490 mm x 52 mm available.



Schleswig blue varicoloured coal, NF | Health Centre, Oldenburg

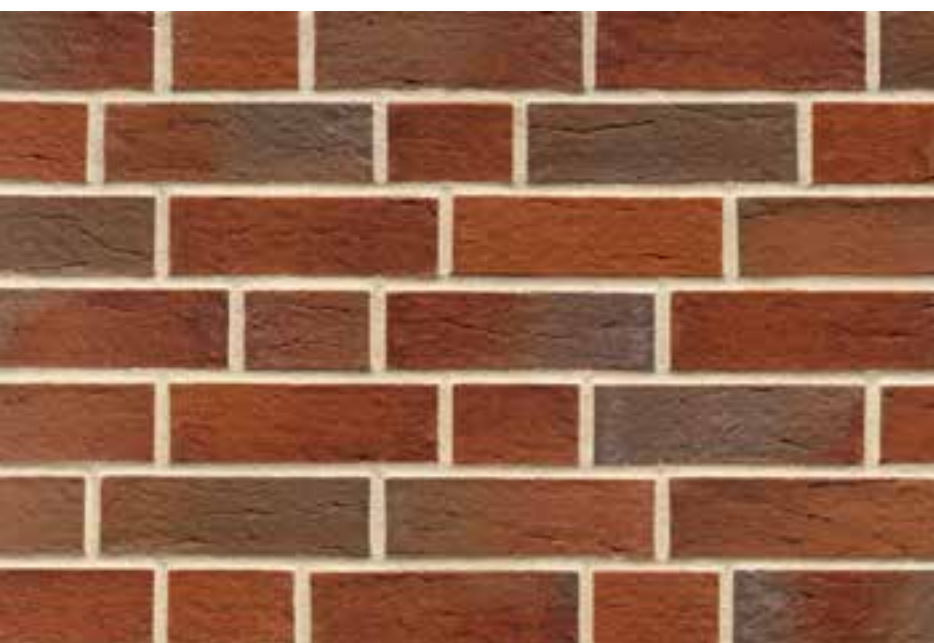


## Graftschafter red coal

waterstruck



NF



## Gravenhorster red varicoloured

waterstruck-sanded



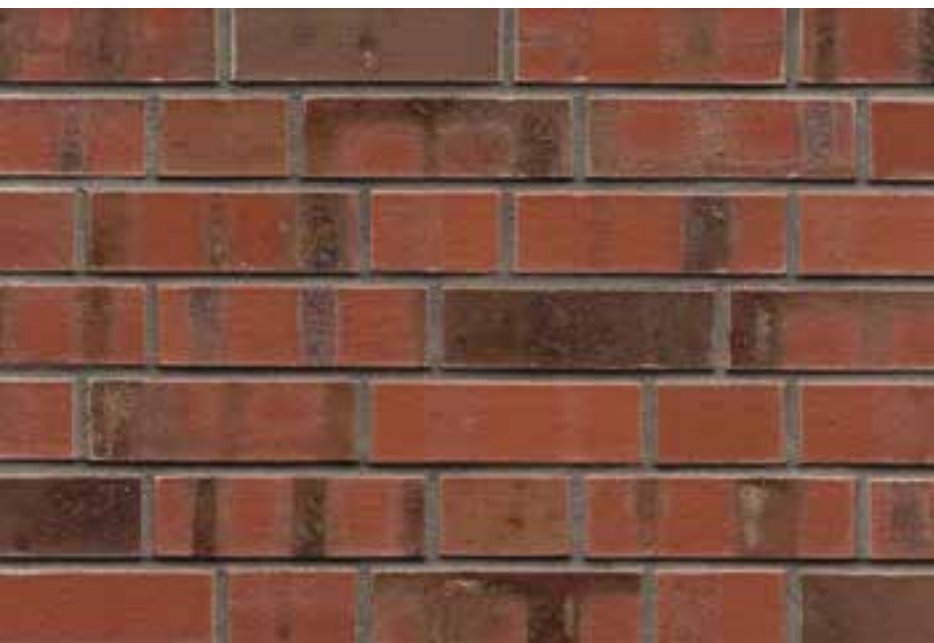
NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



Graftschafter red coal, NF | Red Apple, Sofia in Bulgarien | Photo: Nedyalko Nedyalkov



Baltrum red varicoloured smelted coal

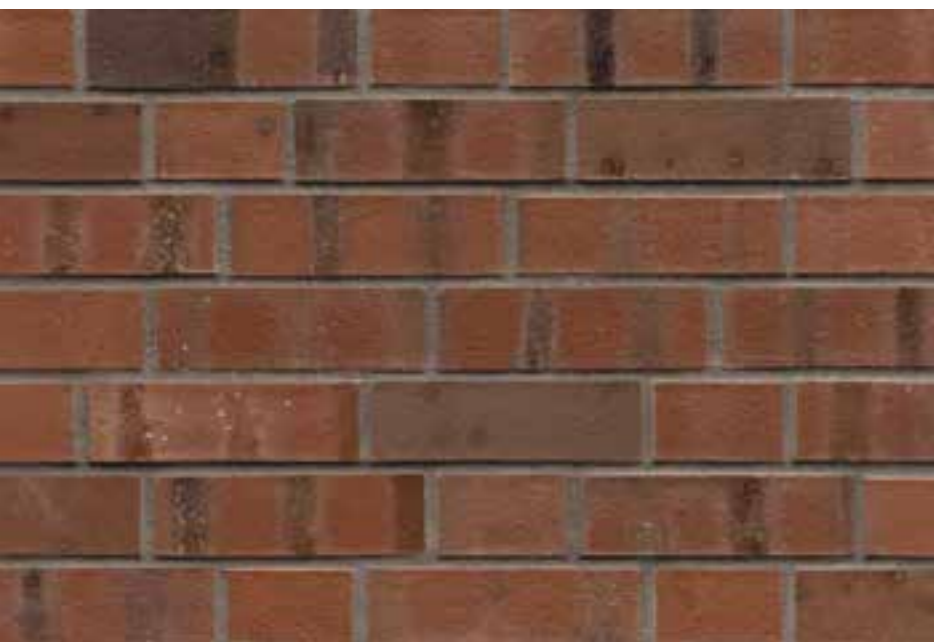
smooth



NF



DF



Büsum brwon smelted coal

smooth



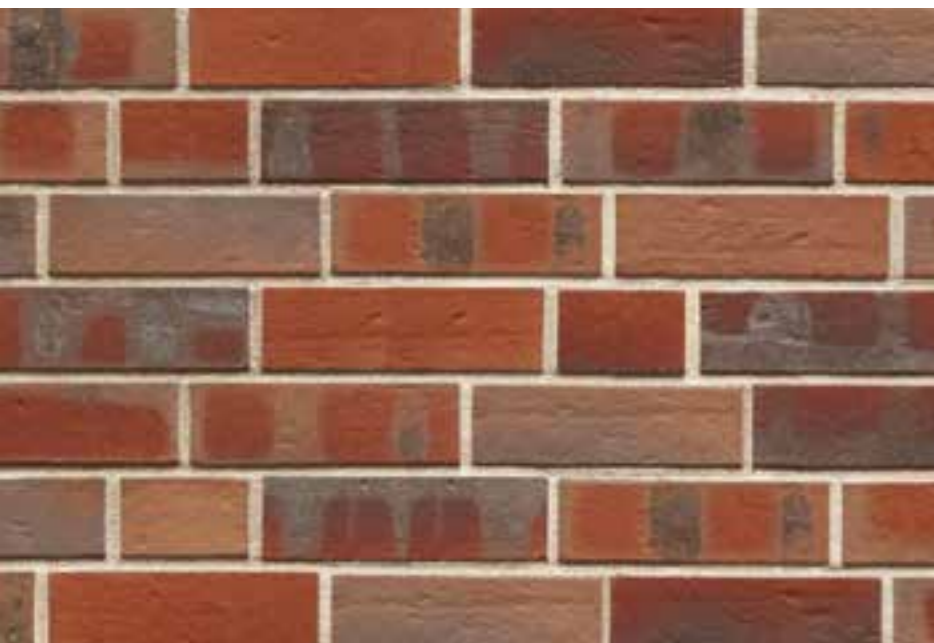
NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



Baltrum red varicoloured smelted coal, NF



### Emden red varicoloured coal

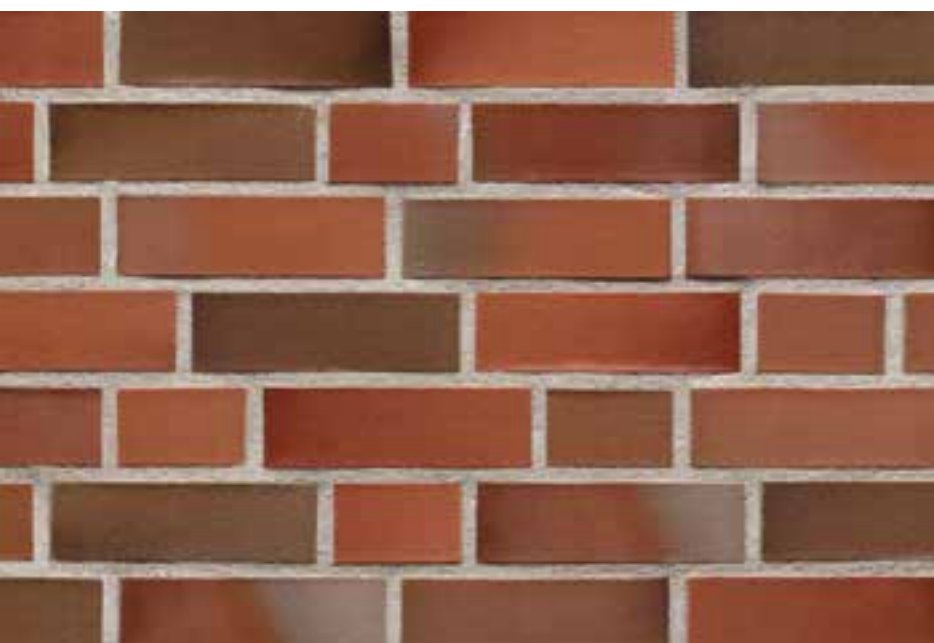
grain-sanded



NF



DF



### Bremen red-iron varicoloured

smooth



2DF



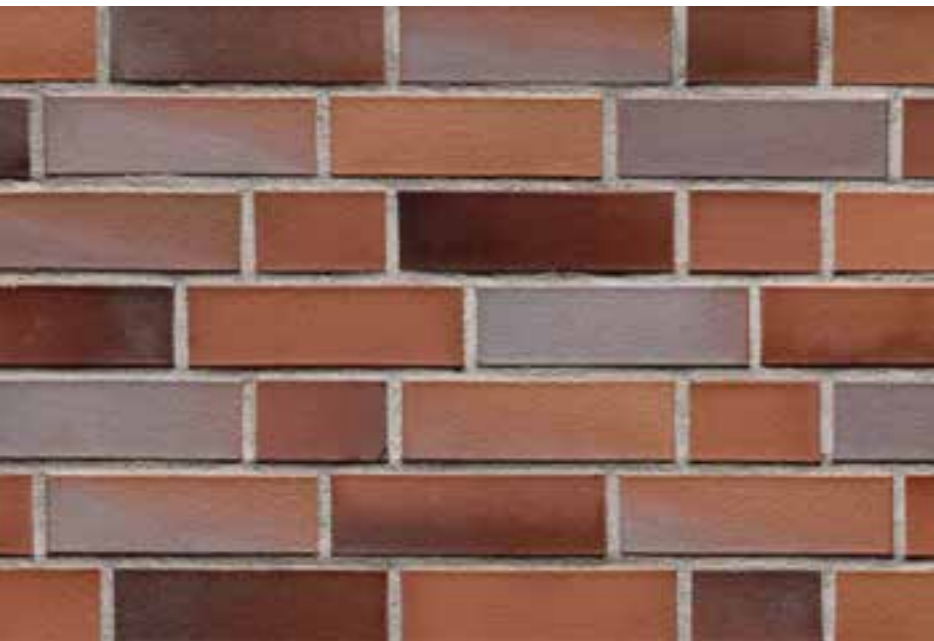
NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



Emden red varicoloured coal, NF | PDA Planungsgruppe Dörenkämper+Ahling, Ostbevern | Photo: Ependiller+Gnegel Designer



### Oldenburg red varicoloured

smooth



NF



### Oldenburg red varicoloured coal

smooth



NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



Oldenburg red varicoloured coal, NF | Company Depenbrock, Oldenburg



### Föhr Lava coal

---

hademarscher



NF



### Juist brown smelted

---

hademarscher



NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



Föhr Lava coal, NF | Spielwaren Hoffmann, Lotte | Photo: Stephan Bohe



### Husum red-blue varicoloured

smooth



NF



### Dessau bordeaux-blue

smooth



2DF



NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



Husum red-blue varicoloured, NF





### Hamburg black-blue varicoloured

smooth



NF



DF



### Hamburg black-blue varicoloured coal

smooth



2DF



NF



DF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons. Longformats in 490 mm x 71 mm and 490 mm x 52 mm available.



Hamburg black-blue varicoloured coal, NF



### Dresden black-blue varicoloured

smooth



2DF



NF



### Luna anthracite-grey flashed

smooth



NF



Variations in colour, play of colours and proportions may be possible due to production/printing reasons.



Dresden black-blue varicoloured, NF | Photo: Esendiller+Gnegel Designer



### Atlantis grey-anthracite

---

smooth



NF



DF



MF 290



### Endeavour grey

---

smooth



NF



DF



MF 290



Variations in colour, play of colours and proportions may be possible due to production/printing reasons. Longformats in 490 mm x 71 mm and 490 mm x 52 mm available.



Atlantis grey-anthracite, DF | Photo: Esendiller+Gnegel Designer



## Hamburg black-blue varicoloured

smooth



LF 490



## Hamburg black-blue varicoloured coal

smooth



LF 490



Variations in colour, play of colours and proportions may be possible due to production/printing reasons. Longformats in 490 mm x 71 mm and 490 mm x 52 mm available.



Hamburg black-blue varicoloured, LF



## Endeavour grey

smooth



LF 490



## Atlantis grey-anthracite

smooth



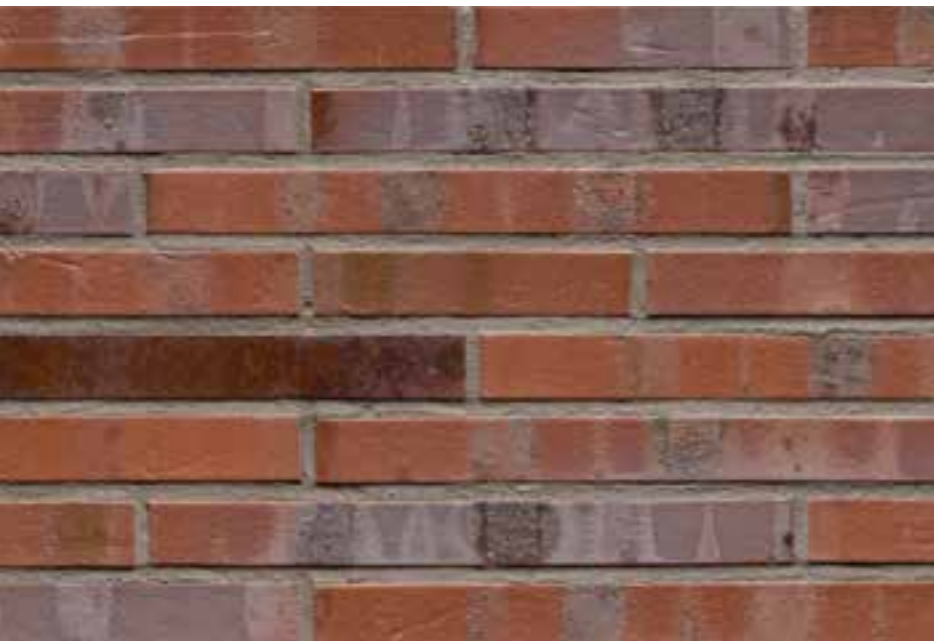
LF 490



Variations in colour, play of colours and proportions may be possible due to production/printing reasons. Longformats in 490 mm x 71 mm and 490 mm x 52 mm available.



Endeavour grey, LF

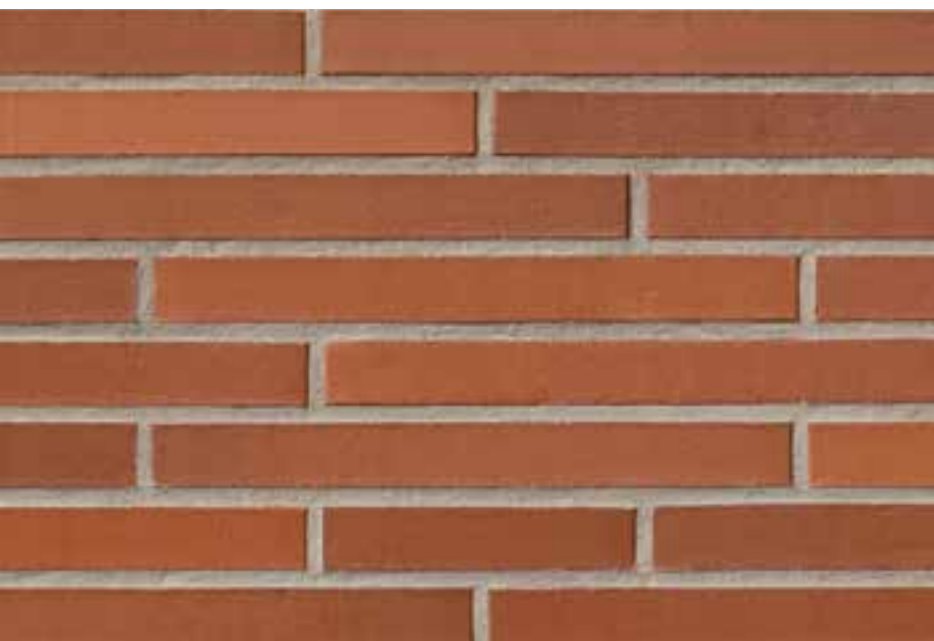


## Schleswig blue varicoloured coal

Hamburg reverse facing



LF 490



## Sonnenrot\*

smooth



LF 490



Schleswig blue varicoloured coal, LF

# ABC-Langformat®



## Red coal

smooth



LF 490



SDI Menotti  
Bremen reverse facing

LF 490

Sortings marked with \* can only be produced for the object sector if larger quantities are purchased. If you have any questions, please do not hesitate to contact us. Variations in colour, play of colours and proportions may be possible due to production/printing reasons. Longformats in 490 mm x 71 mm and 490 mm x 52 mm available.



Red Coal, LF | Alchemia, Danzig / Poland | Photo: Esendiller+Gnegel Designer

## Cusp stones



Shadow brixks and Longformat | Norderney red varicoloured smelted without yellow



Cusp stones | Föhr Lava coal



# Shadow play

Almere, Netherlands



Photo: Ependiller+Gnegel Designer



# Shadow play/Longformat

Civic hall, Wettringen



Shadow brixks and Longformat | Norderney red varicoloured smelted without yellow



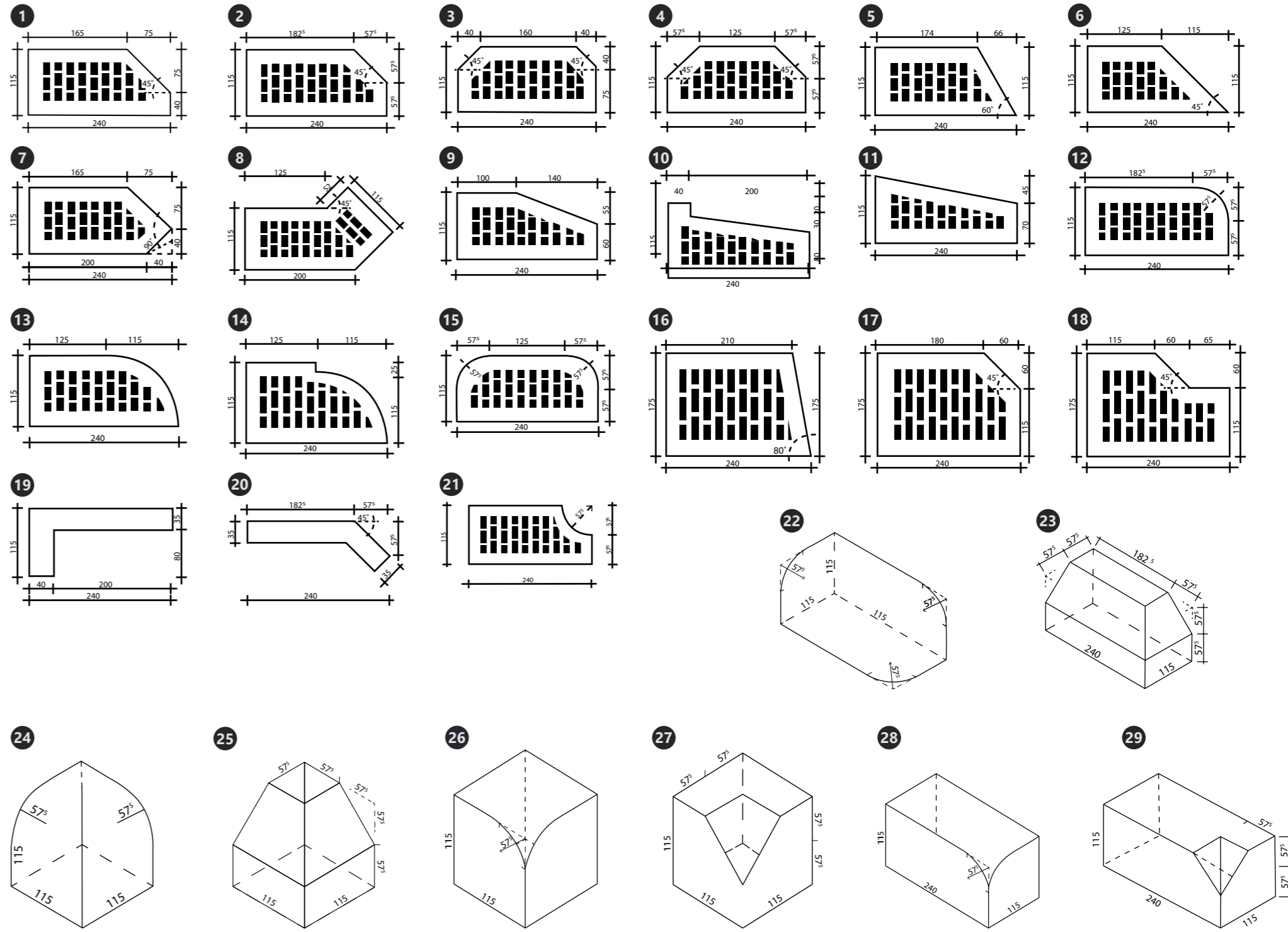
Photo: Ependiller+Gnegel Designer

# Shaped bricks

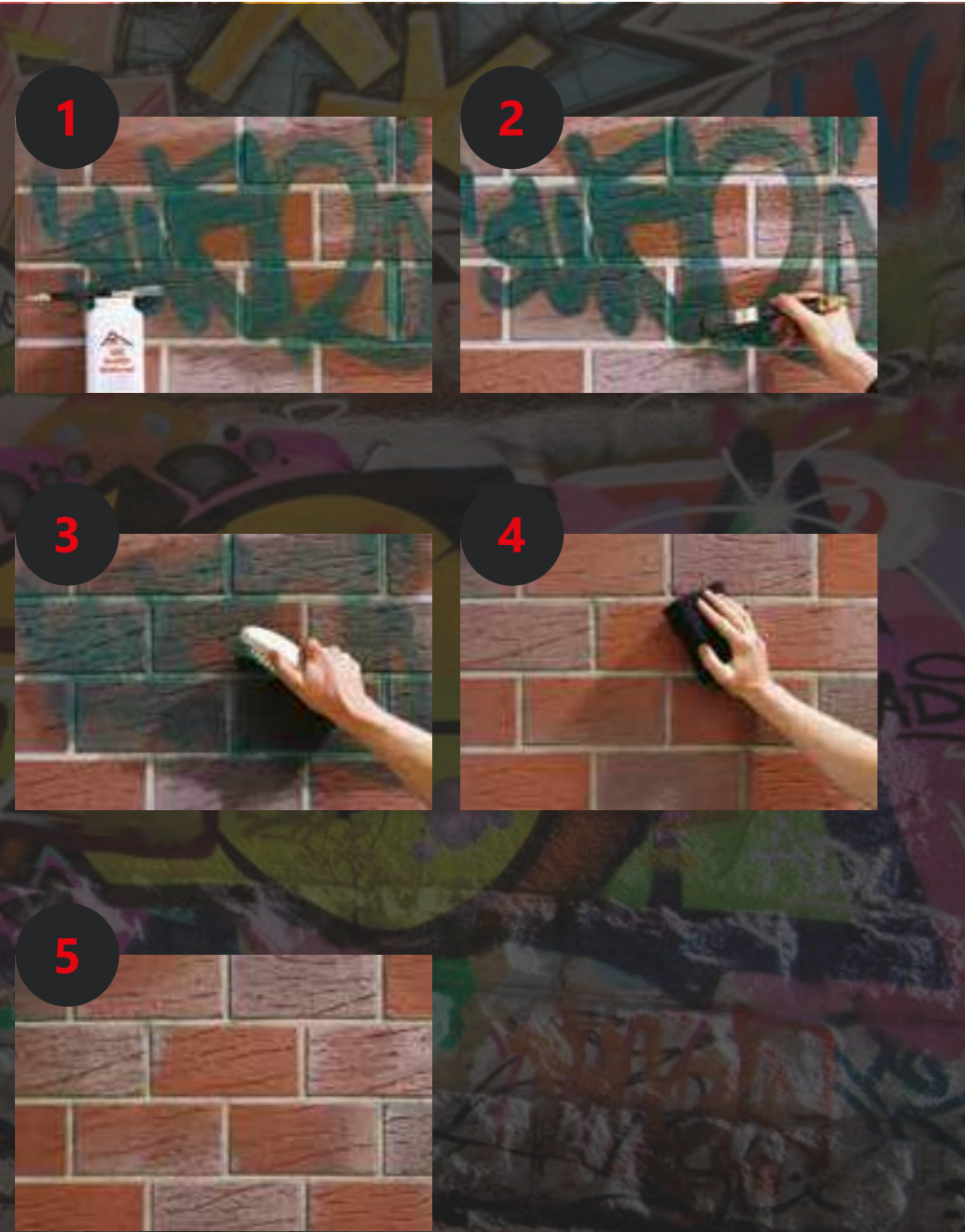
## ABC-special shaped bricks

In addition to the common formats produced by us and the shadow bricks and cusp clinkers shown on double page 60 / 61, we also produce other special shape clinkers, partly by hand.

These special-shaped bricks, with their convex or concave curves, with their cants and additional corners or angles, not only make it easy to master difficult architectural details such as window parapets or plinths; they also open up additional dimensions of the facade design.



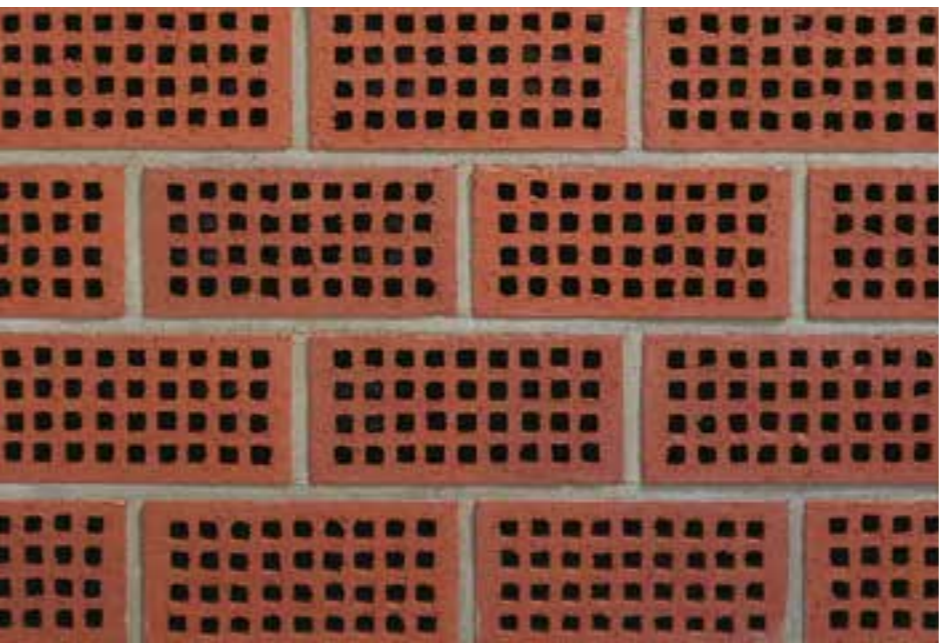
# ABC-Graffiti-Remover



## ABC-CLINKERS ARE GRAFFITI REMOVABLE

Graffiti can be easily removed from ABC-Clinkers with ABC-Graffiti-Remover. It has become part of the appearance of our cities and villages, but it is rarely welcome. For one thing, it seldom meets the aesthetic taste of the house-wall owners, and for another, it is usually very cost-intensive to remove. Although the spraying, which is usually carried out at night, is hardly able to be prevented, one can at least ensure that it disappears as quickly as it came about through one's choice of building material for the outer wall.

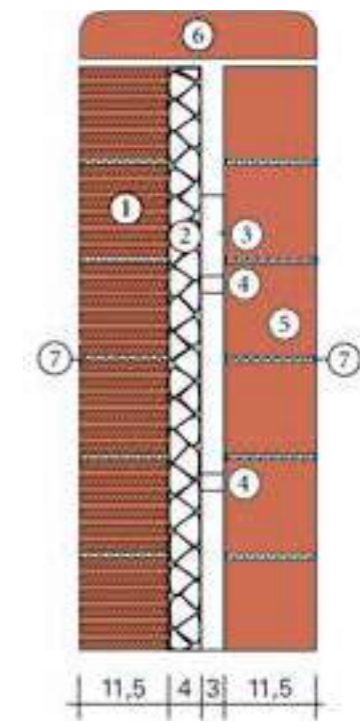
Thanks to the extremely high firing temperatures during the manufacturing process, ABC clinker facing bricks have a surface that reliably prevents the ingress of moisture of all kinds – that goes for both rain and paint. This means that graffiti remains on the surface and can be removed quickly and easily with the ABC graffiti remover, and what's more, without leading residues. A façade with clinker facing bricks is not only beautiful and functional, but also robust and impervious.



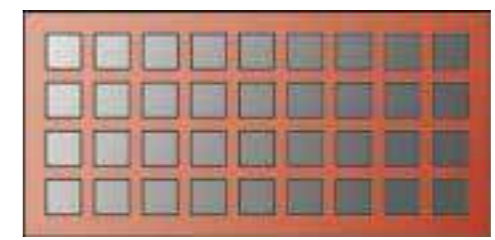
Our sound-absorbing bricks absorb noise in accordance with DIN 52212 and are excellently suited for constructing a noise barrier in accordance with DIN 4109.

A noise barrier according to DIN 4109 consists of four layers: the first layer of sound-absorbing bricks facing the street with a hole percentage of about 30%, followed by a mineral fibreboard, 40–60 mm thick, and an air layer, as layers two and three.

The soundproofing brick in the double thin format can be combined with facing on the rear side in the double thin, normal and thin formats. Sound absorption coefficient in accordance with DIN 52212; resistance to stone impact of bricks for noise barriers in accordance with the Additional Technical Contractual Terms and Guidelines for Noise Barriers on Streets 8 (ZTV-Lsw 8).



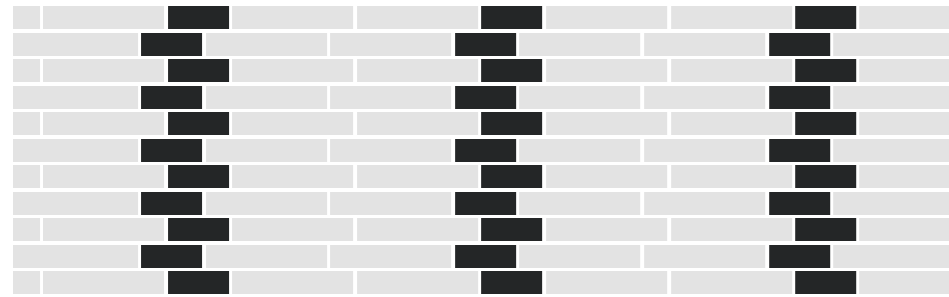
- 1** Sound-absorbing bricks in accordance with DIN EN 771-1, Double thin/normal/thin formats, red
- 2** Mineral fibreboard ISOVER Spahn 100 Si
- 3** 30 mm air layer
- 4** Spacer
- 5** Rear-side facing as solid bricks in accordance with DIN EN 771-1, double thin/normal/thin formats
- 6** Brick covering in accordance with DIN EN 771-1
- 7** Mortar



Square perforation  
Hole percentage 30%

# Masonry bonds

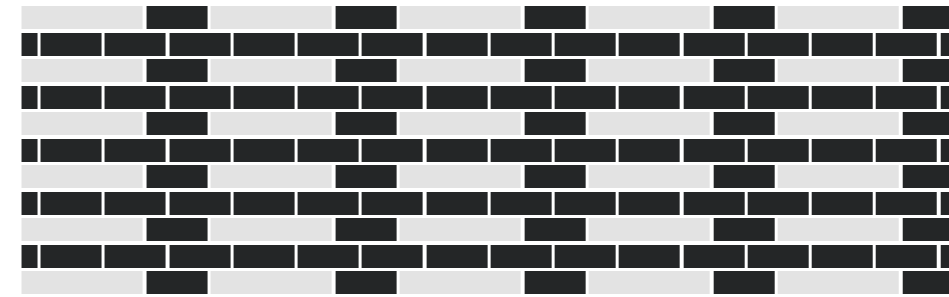
Silesian bond



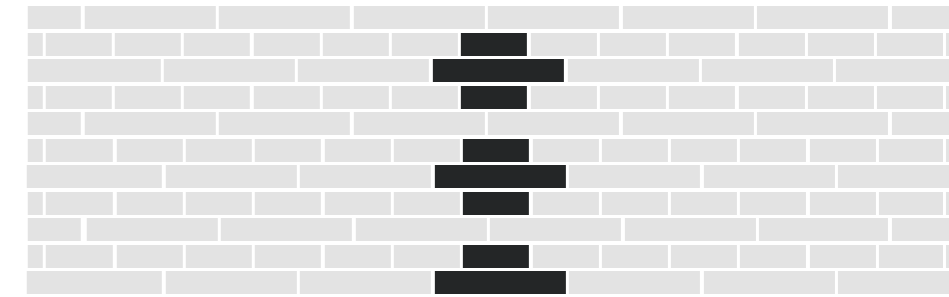
Gothic bond



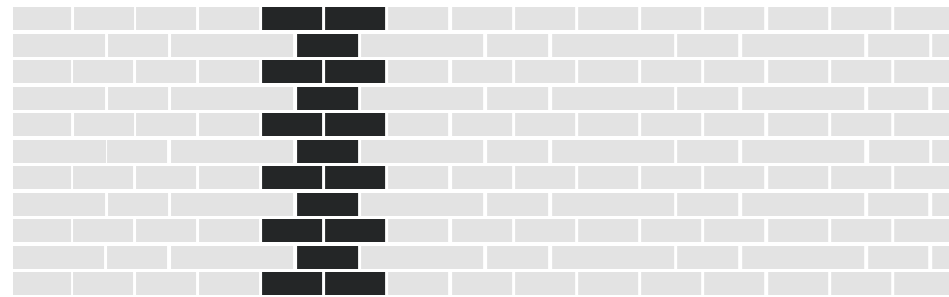
Dutch bond



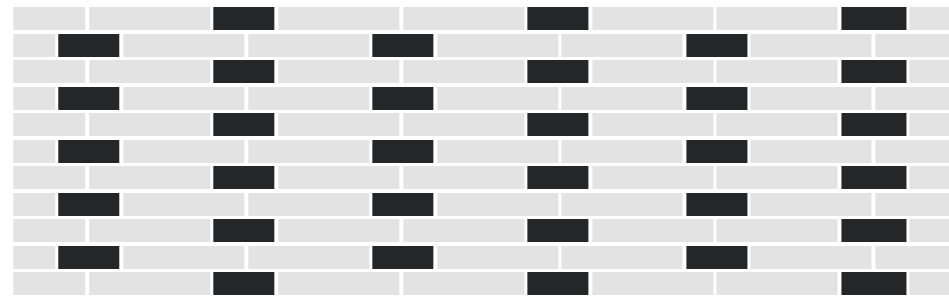
Cross bond



Block bond



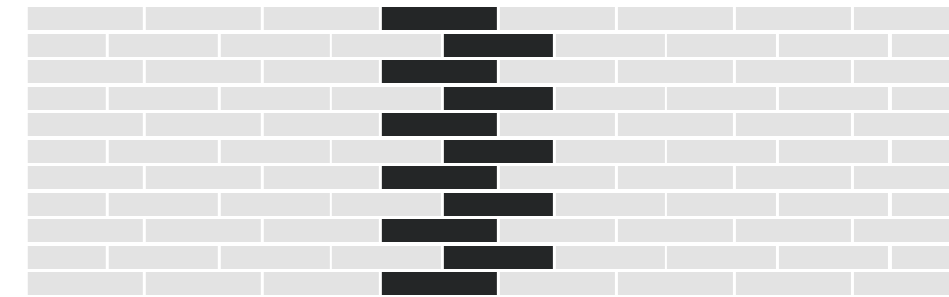
Märkischer bond



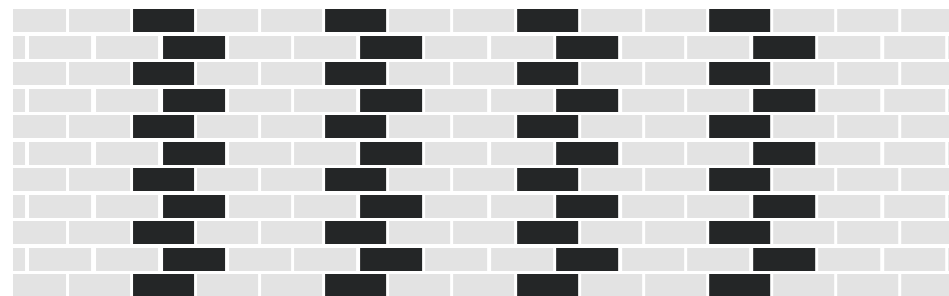
Stretching bond half stone moved



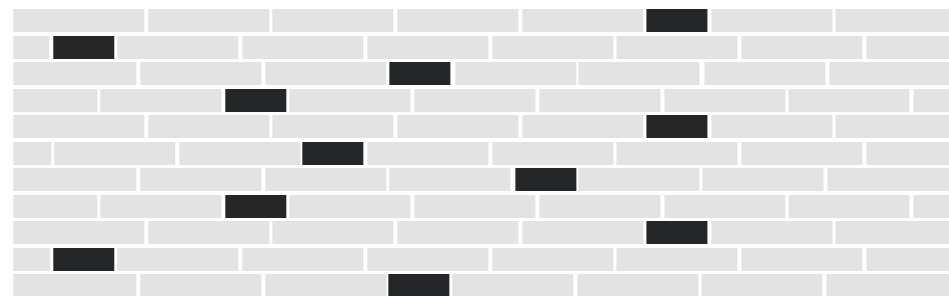
Stretching bond quarter stone moved



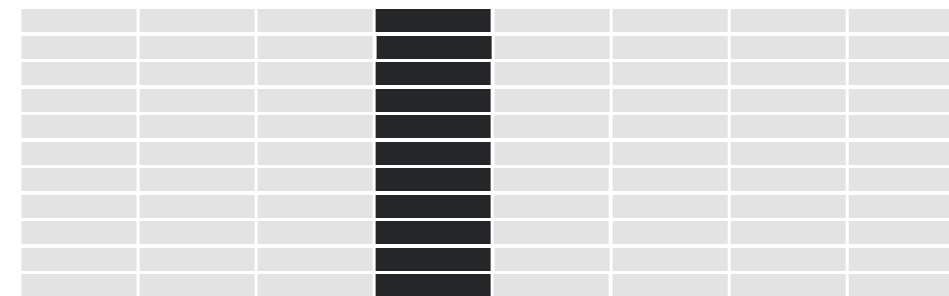
Head bond



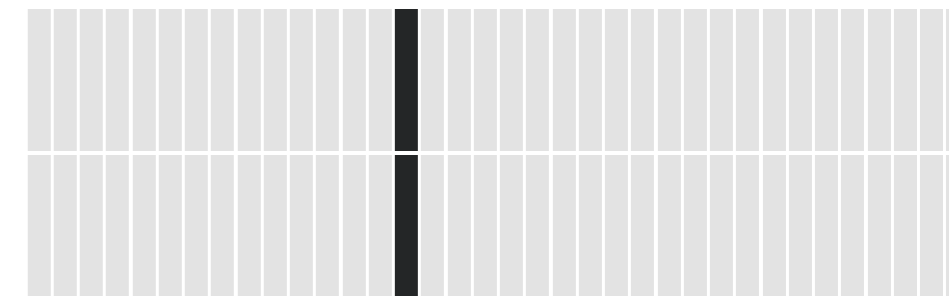
Wild bond



Stack bond



Grenadier bond



# Formats and bricks

## AQUATERRA BRICKS

If water is added to the clay mass, it becomes soft and formable. This results in a smooth water-clay mixture from which our bricks are carefully brushed. The interplay between liquid and solid creates the characteristic and visual soft surface of our aquaterra series.

## EXTRUDED CLINKER

With extruded clinkers, the clay mass is pressed with great pressure to form an extrusion from which the blanks are cut off. In this way, this manufacturing process produces rather smooth, uniform clinkers. Depending on whether an additional surface effect is desired, the strand is sanded, grained or peeled.

## WATERSTRUCK BRICKS

In the production of waterstruck bricks, the clay mass is filled into a form, pressed, and then brushed out of the form with the help of water. Water serves as a separating element - thus the name for this production method, to which we owe our unique Manufacta® facing bricks. This gives the bricks a water-brushed surface with an individual, partially roughened appearance.

If the format you are looking for is not listed, please do not hesitate to contact us. We also produce customised products.

We ask for your understanding that we require a certain order volume for such productions.



DF = Thin format  
Dimensions: 240 x 115 x 52 mm  
64 bricks per m<sup>2</sup>



NF = Normal format  
Dimensions: 240 x 115 x 71 mm  
48 bricks per m<sup>2</sup>



2DF = Double thin format  
Dimensions: 240 x 115 x 113 mm  
32 bricks per m<sup>2</sup>



RF = Imperial format 61  
Dimensions: 240 x 115 x 61 mm, 55 Stück  
bzw. 65 mm, 52 bricks per m<sup>2</sup>



RF = Imperial format 65  
Dimensions: 250 x 120 x 65 mm  
52 bricks per m<sup>2</sup>



3DF = Triple thin format  
Dimensions: 240 x 175 x 113 mm  
32 bricks per m<sup>2</sup>



OF = Oldenbourg format  
Dimensions: 220 x 110 x 52 mm  
70 bricks per m<sup>2</sup>



MF = Module format  
Dimensions: 290 x 90 x 52 mm  
52 bricks per m<sup>2</sup>



LF = Long format 365  
Dimensions: 365 x 115 x 40 mm  
53 bricks per m<sup>2</sup>



LF = Long format 365  
Dimensions: 365 x 115 x 52 mm  
43 bricks per m<sup>2</sup>



LDF = Long format 490  
Dimensions: 490 x 115 x 52 mm  
32 bricks per m<sup>2</sup>



LNF = Long format 490  
Dimensions: 490 x 115 x 71 mm  
26 bricks per m<sup>2</sup>

# Joint colour and joint pattern

Red joint, without butt joint



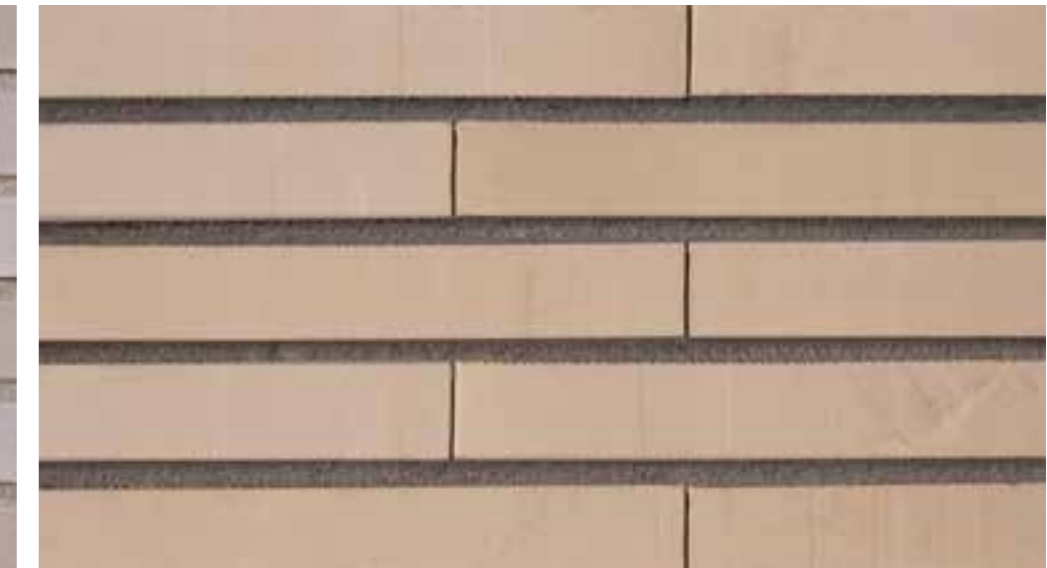
Grey joint, recessed



Clinker and joint matched in colour



Dark horizontal joint in contrast, without butt joint



# Colour range



**aquaterra Colima**

NF

DF

LF 365

Plant Recke



**aspero Bristol**

aspero

NF

DF

Plant Hörstel



**Manufactura® Inari**

waterstruck

NF

DF\*

Plant Recke



**aquaterra Lipariweiß**

NF

Plant Recke



**aquaterra Lichtocker**

NF

DF

LF 365

Plant Recke



**aspero Dover**

aspero

NF

DF

Plant Hörstel



**aspero Calais**

aspero

NF

Plant Hörstel



**aquaterra Salinagrau**

NF

DF

MF 290

240 x 100 x 71

LF 365

Plant Recke



**aquaterra Caldera  
white elutriated**

NF

DF

LF 365

Plant Recke



**Manufactura® Kiruna**

waterstruck

NF

DF\*

Plant Recke



**Manufactura® Stockholm**

waterstruck

NF

DF\*

Plant Recke



**Glücksburg beige**

waterstruck

NF

Plant Schüttorf

Sortings marked with \* can only be produced for the object sector if larger quantities are purchased. If you have any questions, please do not hesitate to contact us.

Variations in colour, play of colours and proportions may be possible due to production/printing reasons.

aquaterra LF 365 available in 365 x 52 mm und 365 x 40 mm.

ABC-Langformat® 490 available in 490 x 71 mm und 490 x 52 mm.

# Colour range



**aquaterra Smart**

NF

240 x 100 x 71

Plant Recke



**Minden Sandstein**

structure

NF

Plant Hörstel



**Lehrte grey vari-coloured**

structure

NF

Plant Hörstel



**Manufactura® Kalmar**

waterstruck

NF

DF\*

Plant Recke



**aquaterra Cavograu coal**

NF

Plant Recke



**Cornbrash-Sandstein**

smooth

NF

Plant Hörstel



**Manufactura® Bergen coal**

waterstruck

NF

DF\*

Plant Recke



**Rheinland creme-yellow**

smooth

NF

Plant Hörstel



**Stendal beige-white**

structure

NF

Plant Hörstel



**Lemgo coal**

handshake-grained

NF

Plant Hörstel



**Manufactura® Kalmar coal\***

waterstruck

NF\*

DF\*

Plant Recke



**St. Petersburg yellow coal**

smooth

NF

Plant Schüttorf

Sortings marked with \* can only be produced for the object sector if larger quantities are purchased. If you have any questions, please do not hesitate to contact us.

Variations in colour, play of colours and proportions may be possible due to production/printing reasons.

aquaterra LF 365 available in 365 x 52 mm und 365 x 40 mm.

ABC-Langformat® 490 available in 490 x 71 mm und 490 x 52 mm.



# Colour range



**Bornholm yellow Danish coal**

hademarscher  
NF

Plant Hollage



**Grafschafter Barock sand varicoloured**

waterstruck  
NF

Plant Hollage



**aquaterra Stromboli**

NF

Plant Recke



**Norderney red varicoloured smelted**

smooth  
NF

Plant Schüttorf



**Sylt Magma coal**

hademarscher

NF

DF



**Manufactura® Stavanger**

waterstruck

NF

DF\*

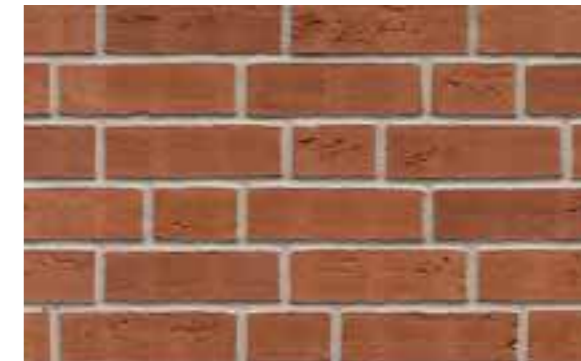
Plant Recke



**Norddeich red-blue sand vari-coloured**

grained-sanded  
NF

Plant Hollage



**Manufactura® Westfalen brick-red**

waterstruck  
NF

DF\*

RF 250x120x65

Plant Recke



**Grafschafter Barock sand varicoloured without red**

waterstruck  
NF

Plant Schüttorf



**aquaterra Feuerberg**

NF

DF

LF 365

Plant Recke



**Manufactura® Kristiansand**

waterstruck

NF

DF\*

Plant Recke



**Manufactura® Wilsum brick-red**

waterstruck  
NF

DF\*

Plant Schüttorf

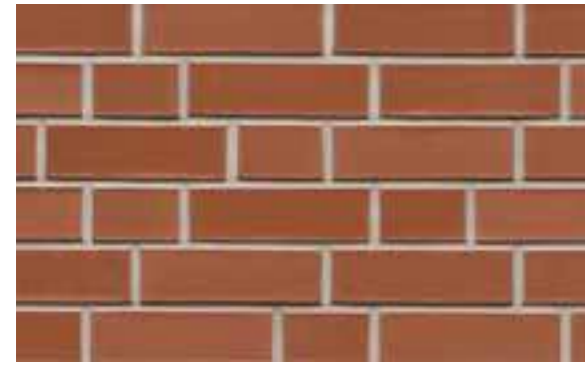
Sortings marked with \* can only be produced for the object sector if larger quantities are purchased. If you have any questions, please do not hesitate to contact us.

Variations in colour, play of colours and proportions may be possible due to production/printing reasons.

aquaterra LF 365 available in 365 x 52 mm und 365 x 40 mm.

ABC-Langformat® 490 available in 490 x 71 mm und 490 x 52 mm.

# Colour range



## Münsterland red-nuanced

smooth

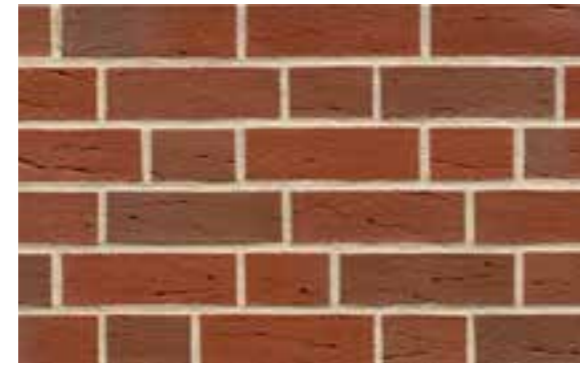
NF

DF

2DF

3DF

Plant Hörstel



## Tecklenburg varicoloured flamed

hand shaped-sanded

NF

Plant Hörstel



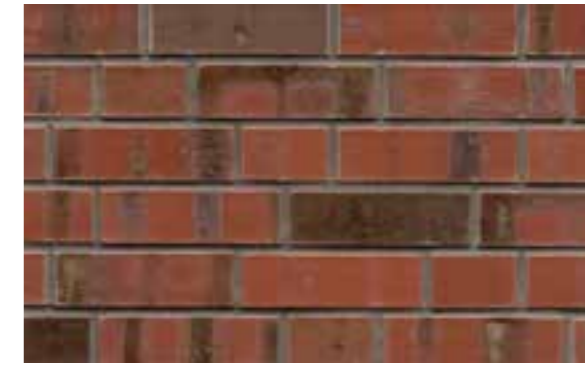
## Manufactura® Stavanger coal + reverse facing

waterstruck

NF

DF\*

Plant Schüttoorf



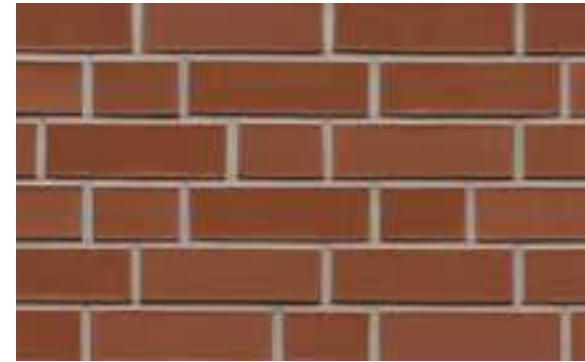
## Baltrum red varicoloured smelted coal

smooth

NF

DF

Plant Hollage



## Artland red-nuanced

smooth

NF

DF

RF 240x115x61

RF 240x115x56

Plant Hörstel



## Manufactura® Westfalen red coal

waterstruck

NF

DF\*

RF 250x120x65

Plant Recke

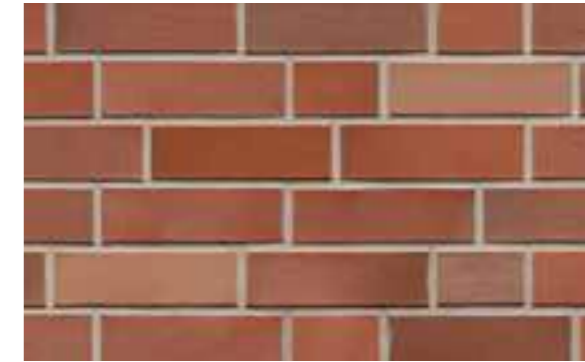


## Grafschafter red coal

waterstruck

NF

Plant Schüttoorf

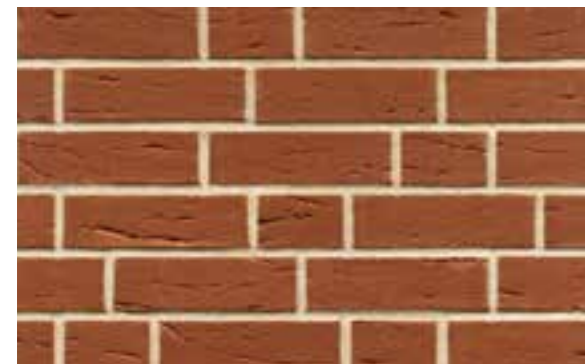


## Schwerin red varicoloured

smooth

NF

Plant Hollage



## Tecklenburg red-nuanced

hand shaped-sanded

NF

Plant Hörstel



## Manufactura® Wilsum red coal

waterstruck

NF

DF\*

Plant Schüttoorf



## Artland red coal

smooth

NF

DF

RF 61

Plant Hollage



## Ammerland red varicoloured

grained-sanded

NF

2DF

Plant Hörstel

Sortings marked with \* can only be produced for the object sector if larger quantities are purchased. If you have any questions, please do not hesitate to contact us.

Variations in colour, play of colours and proportions may be possible due to production/printing reasons.

aquaterra LF 365 available in 365 x 52 mm und 365 x 40 mm.

ABC-Langformat® 490 available in 490 x 71 mm und 490 x 52 mm.

# Colour range



**Artland red coal**

hademarscher

NF

Plant Hollage



**Gravenhorster red varicoloured**

waterstruck

NF

Plant Hörstel

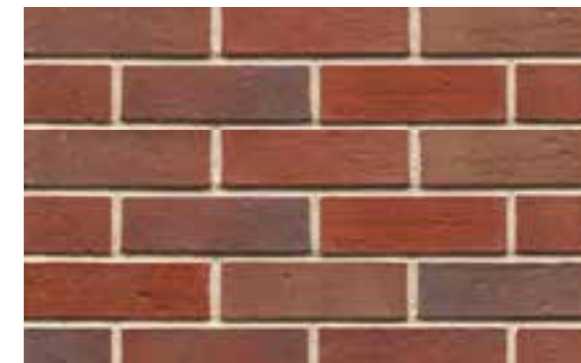


**Bevergern blue varicoloured**

stripped

NF

Plant Hörstel

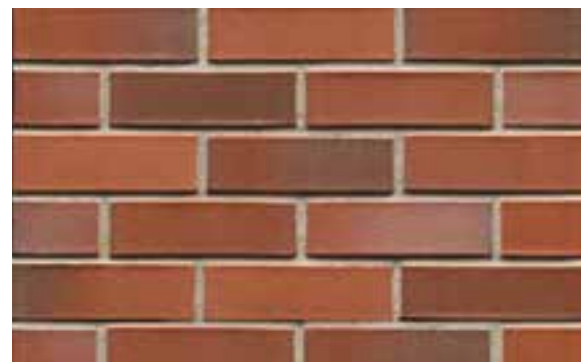


**Oldenburg red varicoloured**

grained-sanded

NF

Plant Hollage



**Ammerland red varicoloured**

smooth

NF

2DF

Plant Hörstel



**Bremen red-iron varicoloured**

smooth

NF

2DF

Plant Hörstel



**Bevergern blue varicoloured**

smooth

NF

2DF

Plant Hörstel



**Oldenburg red varicoloured**

smooth

NF

Plant Hollage



**Flensburg red coal**

smooth

NF

DF

Plant Schüttorf



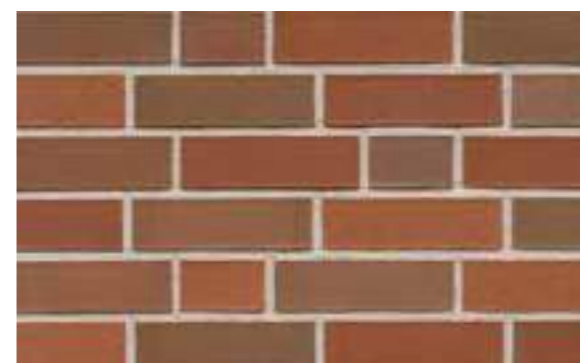
**Emden red varicoloured coal**

grained-sanded

NF

DF

Plant Hollage



**Emsland antique varicoloured**

smooth

NF

2DF

3DF

Plant Hörstel



**Oldenburg red varicoloured coal**

smooth

NF

Plant Hollage

Sortings marked with \* can only be produced for the object sector if larger quantities are purchased. If you have any questions, please do not hesitate to contact us.

Variations in colour, play of colours and proportions may be possible due to production/printing reasons.

aquaterra LF 365 available in 365 x 52 mm und 365 x 40 mm.

ABC-Langformat® 490 available in 490 x 71 mm und 490 x 52 mm.

# Colour range



## Schleswig blue varicoloured coal

Hamburg reverse facing  
NF

DF

Plant Schüttoorf



## Wittenburg coal with sinter-smelting

smooth

NF

OF

Plant Schüttoorf



## Brandenburg red varicoloured with yellow

smooth

NF

Plant Hollage



## Oldenburg blue-brown varicoloured coal

smooth

NF

Plant Hollage



## Holstein brown varicoloured with sinter-smelting

Hamburg reverse facing  
NF

Plant Schüttoorf

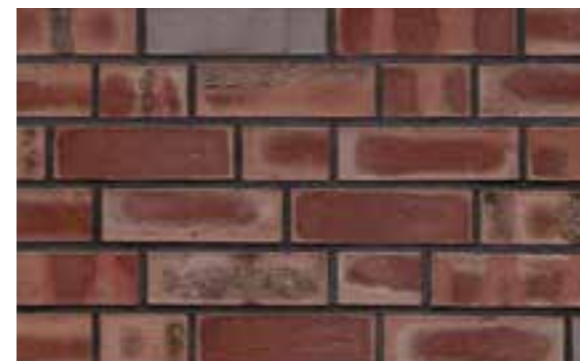


## Helgoland red smelted

hademarscher

NF

Plant Schüttoorf



## Brandenburg red varicoloured

smooth

NF

DF

Plant Hollage



## Juist brown smelted

hademarscher

NF

Plant Schüttoorf



## Wittenburg coal with sinter-smelting

waterstruck  
NF

Plant Schüttoorf



## Manufactura® Hanseatic

waterstruck

NF

DF\*

Plant Recke



## Büsum brown varicoloured smelted coal

smooth

NF

DF

Plant Hollage



## Manufactura® Leeds

waterstruck

NF\*

DF\*

Werk Recke

Sortings marked with \* can only be produced for the object sector if larger quantities are purchased. If you have any questions, please do not hesitate to contact us.

Variations in colour, play of colours and proportions may be possible due to production/printing reasons.

aquaterra LF 365 available in 365 x 52 mm und 365 x 40 mm.

ABC-Langformat® 490 available in 490 x 71 mm und 490 x 52 mm.

# Colour range



## Amrum brown varicoloured

hademarscher

NF

Plant Hollage



## Aachen brown

smooth

NF

DF

Werk Hörstel



## Gotha aubergine smelted

smooth

NF

Plant Hollage



## Bern red-blue-brown varicoloured

smooth

NF

Plant Hörstel



## Grafschafter Moorbrand

waterstruck

NF

Plant Schüttof



## Föhr Lava coal

hademarscher

NF

DF

Plant Hollage



## Husum red-blue varicoloured

smooth

NF

Plant Hollage



## Dessau bordeaux-blue

smooth

NF

2DF

Plant Hörstel



## Torfmoor blue varicoloured

waterstruck-sanded

NF

Werk Hörstel



## Trier anthracite-brown varicoloured flamed

smooth

NF

2DF

Plant Hörstel



## Weimar aubergine coal

smooth

NF

Plant Hollage



## Leipzig aubergine coal

smooth

NF

Plant Schüttof

Sortings marked with \* can only be produced for the object sector if larger quantities are purchased. If you have any questions, please do not hesitate to contact us.

Variations in colour, play of colours and proportions may be possible due to production/printing reasons.

aquaterra LF 365 available in 365 x 52 mm und 365 x 40 mm.

ABC-Langformat® 490 available in 490 x 71 mm und 490 x 52 mm.

# Colour range



## Manufactura® Narvik

waterstruck

NF

DF\*

Plant Recke



## Atlantis grey-anthracite

smooth

NF

DF

MF 290

Plant Schüttorf



## aquaterra Rauchscharz

NF

DF

LF 365

Plant Recke



## Dresden black-blue varicoloured

smooth

NF

2DF

Plant Hörstel



## Manufactura® Trondheim

waterstruck

NF

DF\*

Plant Recke



## Endeavour grey

smooth

NF

DF

MF 290

Plant Schüttorf



## Luna anthracite-grey flashed

smooth

NF

Plant Hörstel



## Hamburg black-blue varicoloured coal

smooth

NF

DF

2DF

Plant Schüttorf



## aquaterra Ätnagrau

NF

Plant Recke



## Manufactura® Dublin

waterstruck

NF\*

DF\*

Werk Recke



## Ahrensburg black-blue varicoloured

smooth

NF

Plant Hörstel



## Hamburg black-blue varicoloured

smooth

NF

DF

2DF

Plant Schüttorf

Sortings marked with \* can only be produced for the object sector if larger quantities are purchased. If you have any questions, please do not hesitate to contact us.

Variations in colour, play of colours and proportions may be possible due to production/printing reasons.

aquaterra LF 365 available in 365 x 52 mm und 365 x 40 mm.

ABC-Langformat® 490 available in 490 x 71 mm und 490 x 52 mm.

# Colour range ABC-Langformat®



**St. Petersburg\***

smooth

LF 490

Plant Schüttof



**Schleswig blue varicoloured coal**

Hamburg reverse facing

LF 490

Plant Schüttof



**Hamburg black-blue varicoloured coal**

smooth

LF 490

Plant Schüttof



**Sonnenrot\***

smooth

LF 490

Plant Schüttof



**Endeavour grey**

smooth

LF 490

Plant Schüttof



**Hamburg black-blue varicoloured**

smooth

LF 490

Plant Schüttof



**Endeavour grey**

smooth

LF 490

Plant Schüttof



**Atlantis grey-anthracite**

smooth

LF 490

Plant Schüttof

Sortings marked with \* can only be produced for the object sector if larger quantities are purchased. If you have any questions, please do not hesitate to contact us.

Variations in colour, play of colours and proportions may be possible due to production/printing reasons.

aquaterra LF 365 available in 365 x 52 mm und 365 x 40 mm.

ABC-Langformat® 490 available in 490 x 71 mm und 490 x 52 mm.

# Our product range



Facing bricks      Brick strips      NORDIC      Clay pavers      Clinker roof tiles      Floor ceramics



Production plants of the ABC Klinker Group



**Headquarter**

ABC-Klinkergruppe  
 Grüner Weg 8 · D-49509 Recke  
 Tel. +49 (0) 54 53 / 93 330 · Fax +49 (0) 54 53 / 93 33 45  
 abc@abc-klinker.de · www.abc-klinker.de

**Klinker- und Keramikwerke · A. Berentelg & Co. KG**

*Klinkerwerk Hörstel*  
 Dornierstraße 11 · D-48477 Hörstel  
 Phone +49 (0) 54 59 / 93 430 · Fax +49 (0) 54 59 / 93 43 30  
 Show room „Ringofen“ in the Plant  
 Tel. +49 (0) 54 59 / 93 43 11

**Klinker- und Keramikwerke · A. Berentelg & Co. KG**

*Klinkerwerk Schüttorf*  
 An der Ziegelei 6 · D-48465 Schüttorf  
 Phone +49 (0) 59 23 / 96 000 · Fax +49 (0) 59 23 / 96 00 20

**Recker Ziegelwerk · Berentelg & Hebrok OHG**

Mettinger Straße 135 · D-49509 Recke  
 Phone +49 (0) 54 53 / 9 30 50 · Fax +49 (0) 54 53 / 93 05 55

**Hollager Ziegelwerk · Berentelg & Hebrok GmbH & Co. KG**

Hollager Straße 106 · D-49134 Wallenhorst-Hollage  
 Phone +49 (0) 54 07 / 8 30 40 · Fax +49 (0) 54 07 / 5 93 30

**KDW-Klinkerdachziegelwerk · GmbH & Co. KG**

Ziegeleiweg 1b · D-49170 Natrup-Hagen  
 Phone +49 (0) 54 05 / 6 19 19 60 · Fax +49 (0) 54 05 / 6 19 19 70

**ABC-Keramik · H & R Berentelg GmbH & Co. KG**

Industriestraße 10 · D-49492 Westerkappeln  
 Phone +49 (0) 54 56 / 93 470 · Fax +49 (0) 54 56 / 93 47 40

